

# ACE 200-400-600 *plus*

## Viewing the Counts, Limits and Min/Max.

*Note: One display as above for each enabled channel.*

Press	View	Display
SELECT	Low and High Limits	25 50 75
SELECT	Min/Max	46 50 58
SELECT	Peak Low or High	PL/PH 000 to 255

SELECT	Total Parts to Make	100000
SELECT	Parts Made	500000
SELECT	Parts To Go	500000
SELECT	RPM or Machine Speed	SP 249

Peak low or peak high is a display or the relative work being performed in that station. You can use this display as a test for the sensor operation and machine work load.

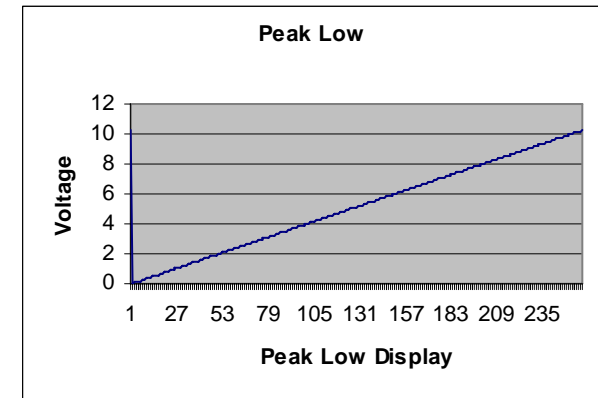
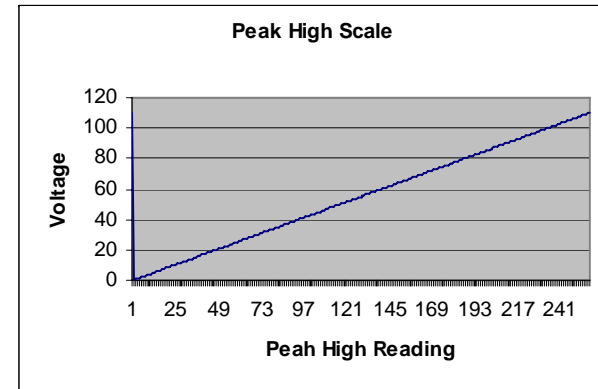
Min/ Max is the lowest and highest force reading that the monitor has recorded since the learn mode. This will help in setting the actual limit settings.

## Peak High & Peak Low Displays

Peak Low or Peak High will display a relative number for the work that is being done in each station. You can use this number to setup the machine for the best possible output from each sensor or quick setup of the next time this job is run.

Any reading in the PH scale is good. A PL reading above 42 is good. If you have a PL reading below 30 and having many erratic shut downs, this might indicate a defective sensor.

**Supervisor Use Only**



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